



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-4-4KA
Job Sheet 173585



Part No: C45-4-4KA

Job Qty: 2 ea

Part Name: Load Beam Keeperless Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/5/18

Job Tracking No:

Due Date: 3/14/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: C45-4-4KA rev.20 IPP REV:A 18.02.09 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/13/18	0.00	0.00	Start Up Small Fab-4		<i>2/28/03/05</i>
105	Mill Conv	2 pcs		3/14/18	0.00	0.33	Mill Conv 1		<i>2/28/03/05</i>
110	QC	2 pcs		3/14/18	0.00	0.00	QC5		38
130	Outsource	2 pcs		3/14/18	0.00	0.00	Outsource15		<i>At 9-89</i>
140	Packaging	2 pcs		3/14/18	0.00	0.00	Packaging2		<i>At 8/03/09</i>
150	QC	2 pcs		3/14/18	0.00	0.00	QC6		38
160	Packaging	2 pcs		3/14/18	0.00	0.00	Packaging3-2		9-89
170	QC21-FG	2 Ea		3/14/18	0.00	0.00	QC21		9-89

Part Op 130 - Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate
Descriptions: .0009-.0011 - Certificate of Conformity is required

P/O: 039213

MAR 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-4-4AP	C45 Load Beam Assembly	2 pcs (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45-4-4AP	2	6	0

Part Specifications

Specifications could not be found.

DART

AEROSPACE

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S048114



Part: C45-4-4KA

Job No: 173585

Serial No/Batch: S048114

Revision: 20

Inspector:

Date: 03/05/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039213

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO039213
PO Date: 3/6/18
Due Date: 3/12/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
MAR 08 2018

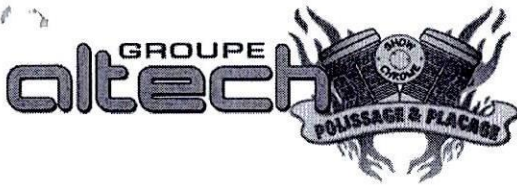
Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173585	C45-4-4KA	Load Beam Keeperless Assembly -Issue P/O to Groupe Altech: P/O _____ -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 - Certificate of Conformity is required	Firmed	3/12/18	2 pcs	0 pcs	2 pcs	\$120.00/pcs	\$240.00
Line Item Note part are RUSH required for tomorrow March 7										
2	171710	RBT18603-3	Modified Rod -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	3/12/18	4 pcs	0 pcs	4 pcs	\$30.00/pcs	\$120.00
3	173242	647.7702	Strut Assembly Issue P/O : _____ Group Altech CAD PLATE IAW QQ-P-416F CLASS I TYPE II note: cad plate should not be too thick around tread	Firmed	3/12/18	8 pcs	0 pcs	8 pcs	\$21.875/pcs	\$175.00
Grand Total:										\$535.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

CX
JLB



Certificat de Conformité / Certificate of Compliance

(007314-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

007314- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
08-Mar-2018		Jessie Boisvert		PO39213				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C45-4-4KA Rev.	C45-4-4KA 01 -E-NIC ALUM 500 [E-NICKEL ALUM 500] NICKLE PLATE, QQ-N-290 CLASS 2, GRADE C NICKLE PLATE .0009-.0011 BAKE AFTER PLATING	E-NICKEL ALUM CH	2	2	0	0	0

0 DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.